

15/06/07/10 (BEY-1) Theory

Machinist

**Interprovincial
Qualification**

COUNSELLING INFORMATION

135 TOTAL QUESTIONS

Number of Question

SECTION 1 OCCUPATIONAL SKILLS	17
Task 1 Uses tools and equipment	7
Task 2 Organizes work	4
Task 3 Processes material	2
Task 4 Maintains machines and tooling	4
SECTION 2 BENCH WORK	12
Task 5 Performs hand processes	8
Task 6 Refurbishes components	4
SECTION 3 DRILL PRESSES	12
Task 7 Sets up drill presses	7
Task 8 Operates drill presses	5
SECTION 4 LATHES	30
Task 9 Sets up lathes	16
Task 10 Operates lathes	14

SECTION 5 MILLS	30
Task 11 Sets up milling machines	17
Task 12 Operates milling machines	13
 SECTION 6 SAWS	 8
Task 13 Sets up power saws	5
Task 14 Operates power saws	3
 SECTION 7 GRINDERS	 11
Task 15 Sets up grinders	6
Task 16 Operates grinders	5
 SECTION 8 COMPUTER NUMERICAL CONTROL (CNC) MACHINES	 15
Task 17 Performs basic CNC programming	5
Task 18 Sets up CNC machines	6
Task 19 Operates CNC machines	4

TIME ALLOWED 4 HOURS

PASS MARK 70%

- This is a multiple choice type examination.
- This information is to be used for candidate counselling purposes only.